



DEV PRIYA PRODUCTS LTD.

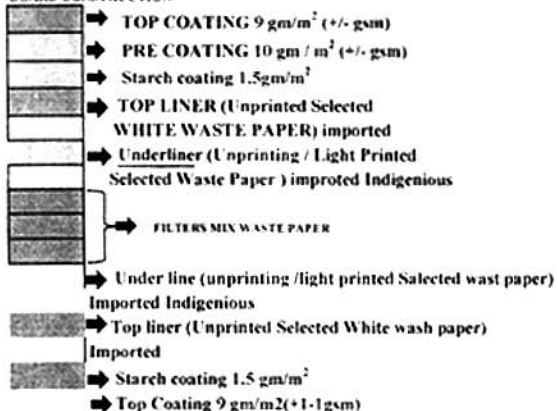
## SPECIFICATION SHEET ( WHITE BACK)

SUBSTANCE (GSM)	TABER STIFFNESS			CALIPER	BULK
	(gm.cm)				
	MD	CD	GM		
				Microns	(cc/gm)
285	80	35	53.66	314	1.10
296/300	90	40	62.33	326	1.10
330	115	45	71.83	363	1.10
350	130	50	92.33	385	1.10
370	160	65	100.99	407	1.10
400	190	80	125.49	440	1.10
<b>TOLERANCE : +/- 5% STIFFNESS : +/- 10% CALIPER : +/- 5% BULK : +/- 5%</b>					

M/C DECKLE WIDTH : 310 To 320 CM

PARAMETER	UNIT	VALUE
COBB - 60 TOP	g/m <sup>2</sup>	30-50
BOTTOM	g/m <sup>2</sup>	40-80
PLYBOND	J/m <sup>2</sup> Min	>70
SOA	Sec. Min	500
BRIGHTNESS (+/- 1%)	%	78
K & N INK VALUE	%	10-15
PPS ROUGHNESS (+/- 0.5)	Microns	2.5
IGT DRY - PICK	m / sec.	>0.7
BURST FACTOR	Min	14
SURFACE PH		6.0 +/- 0.5
MOISTURE		
<250 gsm	%	6.0-6.5
250-300 gsm	%	6.5-7.0
300-400 gsm	%	7.0-8.0
>400 gsm	%	8.0-8.5

### BOARD CONSTRUCTION



### APPLICATION :

- (1) Recommended for multicolour printing on
  - (a) OFFSET Printing
  - (b) Letter press
  - (c) Roto GRAVURE
- (2) Carton with back side printings
- (3) Advanties pamphlets
- (4) PHARMACEUTICAL CARTONS
- (5) High printing job